

## FRK Duct Insulation Installation Instructions

<ul> <li>Clean and dry all ducts. Ensure all seams and joints are tightly sealed.</li> <li>Cut the FRK Duct Insulation to stretch dimensionally over your duct. Always allow a 10mm overlap.</li> <li>Cut a 100mm piece of glasswool from the facing of the FRK Duct Insulation and remove it. This will form the overlapping tape flap.</li> <li>Cut a 50mm piece of FRK Duct Insulation from the facing and remove it. This will form the overlapping staple flap at the butt joints.</li> </ul>	Now install your FRK Duct Insulation, tightly butted, facing must face outwards.      Take the 100mm formed tape flap and the 50mm staple flap at the other end of piece of FRK Duct Insulation and overlap these.      If ducts are rectangular or square, install so that installations are not excessively compressed at the duct corners.	Now staple your seams with outward clinching staples, every 150mm. Adjacent sections of     Tightly butt your FRK Duct Insulation with 50mm tape, overlap and staple.     With pressure sensitive tape matching your facing, seal the seams.	Where rectangular ducts are 600mm in width and greater, FRK Duct Insulation must be secured with additional strapping at 300mm centres.

**HANDLING AND STORAGE** - FRK Duct Insulation must be stored flat, in dry conditions and under cover. Handle the product with care and take special care of corners and edges. This product may suffer permanent damage from excessive pressure such as sitting or standing on the product.