

# Marmoran

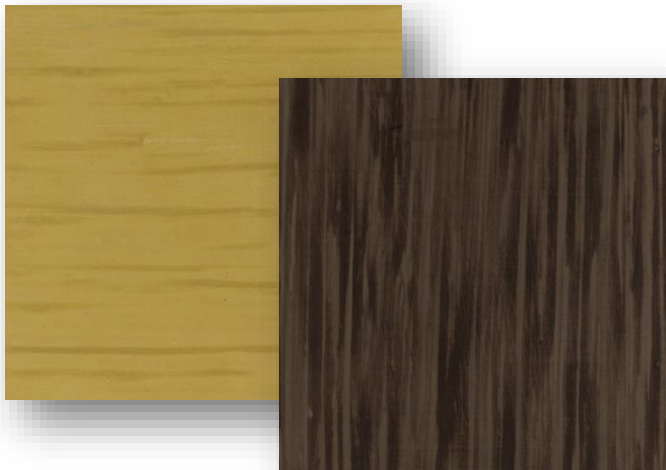
The Architects' Choice

## DÉCOR CLASSICA NOUVELLE

*A HIGHLY POLISHED DECORATIVE PLASTER WITH AN ATTRACTIVE STRIATED FINISH.*



### PRODUCT INFORMATION



- Suitable for interior use on either new or previously painted walls that have been properly prepared.
- Glossy water resistant finish.
- Tinted to a selected colour range.
- Eco friendly, water based,
- LOW VOC LEVEL [13 g/L]
- Made to order, supplied ready to use.
- Combination of roller, block brush, steel trowel and spatula application.



SA National Enquiries: 0861 627 266

[www.marmoran.co.za](http://www.marmoran.co.za)

**B-BBEE COMPLIANT**

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International enquiries: +27 21 797 4250

Email: [info@marmoran.co.za](mailto:info@marmoran.co.za)

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## DÉCOR CLASSICA NOUVELLE

PRODUCT CODE AS039

PRODUCT DATA  
INFORMATION SHEET

### PRODUCT DESCRIPTION

**Marmoran Décor Classica Nouvelle** is a superior decorative coating that is based on a pure acrylic resin. When applied correctly, **Décor Classica Nouvelle** creates a striped effect, which can vary, depending on the way it is applied and the required finish. **Décor Classica Nouvelle** has built in additives that result in a glossy water resistant finish.

### FEATURES & BENEFITS

- Is flexible, yet extremely hard and durable
- Has excellent adhesion to most cementitious substrates
- Is resistant to saponification under alkaline conditions
- Has excellent abrasion and impact resistance
- Has good sanding properties
- **LOW VOC LEVEL**
- Water based, low odour, non-hazardous, non-toxic, both environmentally and user friendly

### USES

- Designed to be used internally to a variety of suitably prepared substrates, ALWAYS ensure that the surface is clean, dry and sound.

### COLOUR

- Available in selected colour range.

### AVAILABILITY

- **Made to order**

### PACKAGING

- Packed in 2, 8 & 32 kg containers.

### GENERAL CONSIDERATION REGARDING APPLICATION AND BATCH CONTROL

It is the responsibility of the contractor to ensure colour consistency. It is recommended that sufficient material to complete the project be ordered where possible to eliminate possible colour variation. Where this is not practical, sufficient material to complete an elevation should be ordered with any excess used as the first coat on the subsequent elevation.

### PANEL SIZES AND JOINTING

**(Please note this specification is for tape joints only and not for structural joints.)**

- **Tape Joints** should ideally create panels of not larger than 20m<sup>2</sup>. If panels are larger, the applicator cannot guarantee consistency in the finish as it becomes increasingly difficult to "keep a wet edge".
- **Standard tape joint specifications:** Instate tape joints in approved colour as per marked up elevations using plumb lines and a builder's level. Ensuring that all specifications are strictly adhered to. Apply 1 coat Marmoran RBP or RLP primer, followed by 2 coats of Marmoran Marmoclad pure acrylic in bands of 75mm to approved architectural layout prior to the application of the specified Marmoran topcoat.

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- Allow the correct drying time, 12 to 24 hours, of the Marmoclad between coats.
- Ensure the second coat of Marmoclad has fully cured before covering with the masking tape.
- Apply the correct size masking tape over the cured topcoat of Marmoclad.
- Re-prime either side of the masking tape over the Marmoclad.
- Apply the finishing coat
- After one hour peel off the masking tape carefully and tidy edges

### General notes:

1: Tape joints are available in standard masking tape sizes: 12mm, 18mm, 24mm, 36mm, 48mm.

2: Tape joints can be instated for aesthetics or to create a feature and to keep panels to a more manageable size. We suggest keeping panels smaller than 20m<sup>2</sup> but each product has varying properties so we suggest consulting with the Marmoran sales on a project by project bases.

### APPLICATION

- Ensure that the surface is clean, dry and sound. **The plaster substrate must conform to a SMOOTH AND EVEN FINISH. On raw plaster and previously painted surfaces:** Prepare substrate by removing all loose and friable matter. Rake out cracks and fill all imperfections using Marmoran Masonry Filler, allow to cure and sand lightly to smooth.
- Then apply one coat of **Marmoran Acrylic Primer**, allow to cure for at least 16 hours.
- Using a lambs wool roller, coat approx. 2-4 m<sup>2</sup> with Décor Classica Nouvelle tinted to the required colour.
- Immediately smooth and flatten using a block brush, in vertical manner (from the top dragging down to the bottom) giving you a stripped effect.
- Continue in this manner until the entire surface has been coated and allow drying overnight.
- Using 100 grit sandpaper sand lightly to remove any high spots.
- Wipe off any dust or loose matter.
- Apply a second coat of Décor Classica Nouvelle, but instead of using a brush use a steel trowel and smooth the entire surface.
- Allow to cure for at least 16 hours.
- Using a 600 grit sandpaper, sand lightly wipe off any dust or loose matter.
- Polish to a smooth finish using a spatula.

**Décor Classica Nouvelle is a Specialised Designer Product and is to be applied by a Trained Marmoran Licensed Applicator only.** A Marmoran Technical Advisor should be consulted on any matter regarding the use and or application of this product.

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### SPECIFICATION FOR MARMORAN DECOR CLASICA NOUVELLE

#### NEW WORK & REDECORATION

**Prepare the substrate** appropriately to ensure that the surface is clean, dry and sound.

**Inspect the substrate:** The plaster substrate must conform to a smooth and even finish. This can be achieved with a fine wood float or we recommend a steel float finish. Adequate time should be allowed for it to cure [confirm a moisture reading of <15%: this may take from 7-21 days, depending on weather conditions] prior to the application. Then apply one coat of Marmoran Acrylic Primer, allow to cure for at least 16 hours. Apply Décor Classica Nouvelle as per manufacturer's instructions.

#### PRODUCT DATA

Composition	Acrylic Copolymer resin, Additives, fillers
Solvent Type	Water
<b>VOC LEVEL</b>	<b>13 g/L 0.64%</b> <b>The GREEN SEAL STANDARD is 50g/L [3.8%] for flat coatings.</b>
Drying Times @ 25 deg C, 65% RH (see note 1)	
Surface Dry	4 hours
Hard Dry	12-16 hours
Over coating Time	12-24 hours
Theoretical Spreading Rates (see note 2)	1.5-2.0 kg / m <sup>2</sup>
Shelf Life and Storage	6 - 8 Months in unopened containers. Store in a cool dry and well ventilated place away from excessive heat or open flame. Do not allow to freeze

**Note 1:** Higher temperatures will accelerate the drying times (approximately halved for every 10 deg C increase)  
Lower temperatures will retard the drying times (approximately doubled for every 10 deg C decrease)

**Note 2:** This figure is indicative, and subject to applicator skill and substrate type and condition.  
Actual spread rates must therefore be determined by the Applicator.

**TRANSPORT** This product is non- hazardous in accordance with Transportation and Classification of Dangerous Goods Act (1996)

**HANDLING & SAFETY** This product is water based and non-toxic. Keep out of reach of children. It does contain chemicals that may be irritants to mammalian tissue. Appropriate protective clothing must be worn. Protect eyes and skin from exposure. If the product is being sprayed, ensure adequate ventilation and ensure the use of proper ventilated masks. Wash spillages immediately with water. Do not induce vomiting if swallowed. Consult a physician if irritation of skin persists or if product is ingested. Gather up environmental spillages, and dispose of in accordance with regulations of the local authorities.

#### DISCLAIMER

All information contained herein is given in good faith, based on our specialised knowledge and experience. We reserve the right to effect changes to product and specification alike in the interest of product development and improving technology.