Vacuum toilet

Manual

• Installation
• Instruction
Congratulations on your choice of a Jets vacuum toilet system! Your choice helps spare the environment for unnecessary use of water and sewage production, compared to a traditional toilet. We trust you will be delighted with your choice! All components are carefully checked before despatch from the Jets factory. Any damaged parts must be notified immediately.

The illustrations in the manual can differ from the actual products. All Vacuumarator illustrations show a Jets Vacuumarator 10NT. Some consignments may however involve a Jets Vacuumarator 15 – a more powerful variant. The same principles for use, installation and maintenance apply to this model as for the Jets Vacuumarator 10NT.

Contents ......................................................................................................2
Jets Vacuum toilet system ..............................................................................3
Main principles, VOD ......................................................................................3
Jets vacuum toilet .........................................................................................4
Jets Vacuumarator ..........................................................................................4
Jets grey water tank ......................................................................................4
Goods supplied ..............................................................................................5
Installation, general ......................................................................................6
Installing the toilet .........................................................................................7
Installing wall-mounted model, Jets 59 .............................................................7
Installing floor-mounted model, Jets 50 ..........................................................10
Installing pipes .............................................................................................11
Installation of grey water tank ........................................................................12
Installation of Vacuumarator .........................................................................13
Installation of clamp ring assembly ...............................................................15
Alternatives for raised-level tank ...................................................................16
Installation of activator button ......................................................................17
Installation of double activator button ............................................................18
Water connection, both models .....................................................................19
Installation of VTS controller .........................................................................20
Electrical connections ....................................................................................21
VTS controller .............................................................................................21
Electrical connections for VTS controller, AC 230V ............................................22
Electrical connections for VTS controller, DC 12V .............................................23
Connecting water and electricity ..................................................................24
Calculation of 12V battery requirement ............................................................26
Installation of collecting tank ........................................................................27
Level measurement in tank ...........................................................................28
Installation of composting tank .....................................................................29
Frost protection for composting tank ...............................................................31
Electronic control ..........................................................................................32
Use and operation ........................................................................................32
Settings menu ..............................................................................................33
Performance ...............................................................................................34
Maintenance/operation ..................................................................................35
Troubleshooting ............................................................................................36
Technical data ..............................................................................................37
Additional toilets, extended piping on vacuum side .........................................38
Additional toilets, installation instructions for PP (polypropylene) pipes indoors ....40
A vacuum toilet system uses air, as opposed to water for transport of sewage. A Jets Vacuumanator® evacuates air from the drain pipes automatically upon activation of the activator button. A valve opens in the toilet, and the difference in air pressure that results causes the sewage to be flushed.

Jets Vacuumanator® shreds the sewage whilst pumping it onwards to a collection tank, a BIOtank or to the sewage mains. Clean water is automatically fed to the toilet as part of the cycle, ensuring good hygiene with minimum water consumption. The whole operation takes just a few seconds.
Jets vacuum toilet

The toilet consists of high quality porcelain, has the same level of comfort and is just as hygienic as a traditional flushing toilet. A vacuum toilet used 5 - 8 dl. water per flush, to keep the bowl clean. There is a valve in the toilet to facilitate discharging and flushing of the bowl.

Jets Vacuumarator®

This is the main component in our vacuum system. The Vacuumarator is a viscous pump fitted with blades. It extracts the sewage and then shreds it into tiny particles all in one operation. The Vacuumarator is equally capable of handling air and liquids, combining both elements at once. This means it can be used to produce a vacuum, or for suction and pumping of liquids.

Jets grey water tank

A grey water tank is used where the drains from sinks, showers etc are connected to the vacuum system. The waste water is fed to the tank via a gravity feed system. The tank is fitted with a drain valve connected to the vacuum system and when full, it empties automatically via the Vacuumarator. This system cannot be connected to Jets Bio.
Goods supplied

Depending on your order, you have received one of the component packs shown below. Check that everything is present and correct!
Installation, general

Vacuumarator positioning
For installation of a single toilet, the Vacuumarator should be positioned immediately behind the toilet, if possible. See next page. The pipe between the toilet and the Vacuumarator can however be extended to allow locating the Vacuumarator in an adjoining room, basement, outbuilding, etc. Protect from frost.

Vertical Lift, Vacuumarator
No fall (gravity feed) is necessary between toilet and Vacuumarator. The vertical lift (the max. height the pump can propel sewage) on the vacuum side for a Jets Vacuumarator is approx. 80 cm (Models 10NT and 15MB). On the pressure side (after the Vacuumarator), max. vertical lift for model 10NT is 2m. For model 15MB the max. vertical lift is 5m.

Setting running time, Vacuumarator
When the toilet is activated, the Vacuumarator starts and creates a vacuum in the pipe between toilet and Vacuumarator. In its standard configuration, this takes 1 second. If the pipe is extended, the Vacuumarator running time has to be increased by approx. 1 second for every 2 metres of pipe length. (See chapter on adjustment of running time.)

Several toilets/grey water tanks on one system
Up to 10 toilets/grey water tanks can be connected to a single Vacuumarator. In such instances, the total pipe length will determine the setting required for the Vacuumarator running time.
Installing the toilet

Vacuumarator positioning: In some instances, the Vacuumarator can be positioned in an adjoining room behind the toilet. Alternatively, a simple box can be built to house the Vacuumarator, which the wall-mounted toilet can also be attached to.

Installation of wall-mounted model, Jets 59, with Vacuumarator installed in a box behind the toilet:

1. The back wall can be built of 48 x 98mm laths. The laths the toilet is to be mounted on must be placed 310mm apart. The minimum dimensions of the Vacuumarator box are 500 x 500 x 350mm (w x h x d) (d is the distance between the wall the toilet is mounted on and the wall behind the Vacuumarator).

2. The hole behind the toilet must be cut to the dimensions shown in the diagram below.

3. Drill holes for the screws as shown in the diagram.

If required, the Vacuumarator can be located in a frost-proof basement.

Examples of installation methods for a toilet system are shown here.

Toilets must be installed in rooms with a drain.

If the activator button is to be positioned above the toilet seat when raised, we recommend it is positioned as shown in the diagram: 900mm above the floor (measured from the centre of the button). The hole required must be 55 x 55mm.

The activator button can however be placed wherever it is most convenient.

Install the eccentric plastic bushing and bolt.

**NB!** All toilet valves are marked 12V. This is correct regardless of the power supply voltage. Current to the toilet valves is fed from the controller.
Installing the toilet

If 22mm plywood is used as a backplate, it will not be necessary to mount the toilet on laths. We do however recommend fitting a lath across the back, held in place by the bolts to securely hold the toilet in place. The hole behind the toilet must be cut to the dimensions shown in the diagram below.

Drill holes for the screws as shown in the diagram.

Fit the nuts and washers at the back of the toilet.

Fit the nuts and washers at the back of the toilet.

Fully installed toilet.
Installing the toilet

Installing wall-mounted model, Jets 59, correctly:

1. Fit a 48 x 98mm lath horizontally between the wall laths. The hole behind the toilet must be cut to the dimensions shown in the diagram below.

2. Install the eccentric plastic bushing and bolt.

3. Fit the nuts and washers at the back of the toilet.

4. Detail of the water lock to be used. This is installed to prevent the water in the toilet seeping into the pipe system.
Installing the toilet

Installation of floor-mounted model, Jets 50, with Vacuumarator installed in a box behind the toilet:

1. The box can be positioned as show in the diagram. Minimum box dimensions are 500 x 500 x 350mm. Installation is simpler than for the wall-mounted model, as it does not have to bear the weight of the toilet. The hole in the wall behind the toilet must be the same size as that for the 59 model.

2. Recommended hole for the switch (53 x 53mm): 900mm above the floor (measured to the centre of the switch).

3. Screw the toilet securely to the floor using the screws supplied. For concrete floors, use the rawlplugs supplied.
Installing pipes

When assembled, the pipe pack supplied is the connection between the toilet and the Vacuumator when the latter is positioned immediately behind the toilet. (For greater distances 50mm PP pipes must be used. If the pipe pack is not used, ensure that a water lock is included when installing the pipes.)

When assembled, the pipe pack also acts as a water lock, and holds the Vacuumator in place. The pipe components can be joined by simply pressing them together. No form of sealant or adhesive is necessary. To make joining pipes easier, we recommend the use of soft soap, silicone spray or suchlike.

Assemble the pipe pack in accordance with these diagrams:

A. Long bend, 90 degrees
B. Sleeve, 140mm
C. Bend, 90 degrees
D. Sleeve, 100mm

Fully assembled pipe pack:
Installation of grey water tank

Grey water tanks are optional extras. They are used to collect water from sinks, washing machines, showers etc in a vacuum system. The water is fed into the tank by gravity and they must be installed in rooms with a drain.

Pipes from sinks, drains etc are connected to the top of the tank using a single sleeve muff. Pipe diameter 32 mm.

An air vent is mounted on the tank and connected to sinks, drains etc to prevent overflow. Pipe diameter 50mm.

Pipe from the Vacuumator (50mm) connected to the vacuum valve on the tank. Ensure all hose clips are screwed tightly.

If required, the feed pipe and air vent can be switched.
Installation of Vacuumator

The Vacuumator must be positioned on a flat surface. We recommend it is positioned in a room with a drain. Ensure it is protected from frost if it is to be used in the winter. The Vacuumator does not have to be secured to the floor if placed immediately behind the toilet. The rubber feet and pipe pack will provide sufficient stability.

Positioning immediately behind the toilet:

In this instance, the Vacuumator is positioned immediately behind the toilet, which allows installation before the toilet is installed.

The toilet and pump must be installed using the pipe pack supplied and in accordance with previous instructions.

Positioning of Vacuumator on the floor below:

The Vacuumator can be positioned on the floor below by installing the pipe through and down inside the wall and out again to the Vacuumator, which does not necessarily have to stand on the floor. If required, it can be positioned on a strong shelf just under the ceiling or even in another room, e.g. a heated outbuilding. Wherever it is located, a water lock must be installed immediately behind the toilet. If not, water may seep out of the toilet bowl, leaving it empty when not in use.
Installation of Vacuumarator

Positioning the Vacuumarator in another room on the same floor:

The diagram shows an example of positioning the Vacuumarator in another room on the same floor. Ensure there is sufficient space for the water lock. The Vacuumarator can be positioned wherever desired in the building, as long as installation is performed in close accordance with the instructions in the chapter on piping. The dimension of the pipes between the toilet and Vacuumarator must always be 50mm.

Positioning the Vacuumarator behind the toilet wall:

The diagram shows an example of positioning the Vacuumarator in an adjoining room behind the toilet wall. In such instances, only the standard pipe pack supplied can be used.

**NB!**

Where the distance between toilet and Vacuumarator is increased beyond that of the pipe pack supplied and flexible hoses are used the Vacuumarator must be screwed to the floor. If PP pipes and clips are used, this will not be necessary.

See chapter “Additional toilets, extended piping on vacuum side” for piping.

For connection of drain:

Fill Vacuumarator with water.

If the drain pipe from the Vacuumarator is to go upwards, a 32mm diameter straight clamp ring connector will be required. See chapter on clamp ring assembly.
Alternative drain:

1. If the drain pipe from the Vacuumarator is to be horizontal or lead downwards from the pump, a 32mm elbow clamp ring connector will be required.

3. If pipe vertical lift is to exceed 2 metres from the Vacuumarator, a non-return valve will be required. This must be fitted directly onto the 32mm sleeve on the Vacuumarator.

Installation of clamp ring assembly

Place the O-ring on the end of the pipe and the clamp ring immediately above. Press the body into the pipe with the O-ring, clamp ring and collar in place. Screw the collar tightly into place.
Alternatives for raised-level tank

Where a collecting- or composting tank is positioned on a higher level than the Vacuumarator, a non-return valve must always be fitted to the Vacuumarator drain pipe. Contact your supplier for recommendation of valve type. For maintenance of the non-return valve, an overflow valve must be fitted to facilitate draining the pipe system of sewage before performing maintenance.

**Alternative 1: Drain pipe directly through wall.**

Ensure that the drain pipe leading to the tank is the highest, so that there will be a fall towards the tank.

In normal use, the stopcock on the drain must be closed (handle horizontal, as shown in the diagram).

When the pipe system is to be drained, open the stopcock. Once the drain system is empty, close the stopcock and run the Vacuumarator manually until no more sewage comes out of the drain.

Remember to re-set the valves before re-starting the system again!

**Alternative 2: Drain pipe through floor.**

Ensure the drain pipe runs from the lowest point in the drain system. This can be installed in its own shaft/box, as shown in diagram.

In normal use, the stopcock on the drain must be closed (handle horizontal, as shown in the diagram). When the pipe system is to be drained, open the stopcock. Once the drain system is empty, close the stopcock and run the Vacuumarator manually until no more sewage comes out of the drain.

Remember to re-set the valves before re-starting the system again!
Installation of activator button

Before the switch can be connected, remove the button from the cover. Insert a screwdriver between the cover and the button and lever the button off. Remove the button, collar, cover and casing. The wire terminal screws are concealed under the rubber cover over the switch.

The activator button is supplied with an adapter that facilitates installation on the surface of a wall, without having to drill holes.

Connecting
Connect the red wire to L and the blue wire to T, fit the switch. Ensure all connections are screwed tightly.

Installation
Mark the position of the button (Height must be the same for both toilet models). Cut a hole in the wall 55mm x 55mm (w x h) and insert the casing. Press the switch into place and secure it to the wall. Press the cover into place. Insert the spring in the push button and press into place on the switch. Note that the arrow symbol on the inside of the push button must point to the spring and downwards. Press the push button into place.

Single activator button:
Installation of double activator button

Double activator button:

Supplied ready-connected.

Installation
Mark the position of the button (Height must be the same for both toilet models). Cut a hole in the wall 55mm x 55mm (w x h), insert the switch and secure it to the wall with the screws supplied. The arrow on the switch must point upwards. Hold the cover and press the double switch into place.

The activator button is supplied with an adapter that facilitates installation on the surface of a wall, without having to drill holes.
Water connection, both models

Water pressure:
The water supply must be connected to the back of the wall on which the toilet is mounted. Connect the water supply to the hose connected to the toilet valve. The connector is a 1/2” BSP standard connector. Water pressure must be min. 1.8 kp.

Floor-mounted toilet: water supply must be available within a radius of 130mm from the hole on the back of the toilet.

The water supply can be made available within a radius of 30mm from the centre of the valve on wall-mounted toilets with no backplate.

No mains water supply:
For systems with no mains water supply, the electric plug on the water pump must be connected as shown in the diagram. The hose from the water pump must be connected to the blue toilet hose as shown in the diagram. Press and twist them securely into place. NB! The hose from the pump to flush system must not be extended! The flush effect will be reduced. NB! The water container must be positioned at floor level to avoid it being emptied by one flushing, due to the siphoning principle.

If the water supply is available immediately behind the valve, the distances must be as shown in the diagram.

Uten innlagt vann:
Installation of VTS controller

VTS controller
The VTS controller controls toilet discharging, start/stop of Vacuumator etc. The diagram here shows the VTS controller for 230V systems. All VTS controllers are supplied pre-programmed and configured for 1 toilet connected. (See chapter on setting controller.) Distance to the Vacuumator must be max. 2m. Otherwise the panel can be positioned anywhere as long as it is easily accessible for programming. Usually, it is installed in the Vacuumator box.

Use a screwdriver to remove the two small strips on the top of the panel to gain access to the four lock screws. Remove these.

Lift off the lid to access the holes in the bottom of the panel. Screw the panel securely to the wall, replace the lid and tighten the screws.
To connect wires: Press the orange plastic clips in one-by-one using a screwdriver, and hold them in whilst inserting wires. When released, the wires will be gripped securely.

An extension box for 5-10 toilets/grey water tanks can be connected as shown in the diagram above.
Electrical connections

Electrical connections for VTS controller, AC 230V

VTS Controller

Signal cable 2m 121516224

Grey water tank (optional extra)

Activator button
Single: 100509400
Double: 100100200

Extension cable
2m 121516215
5m 121516216
10m 121516217
20m 121516218

Toilet 1 (Standard)
Toilet 2 (Optional extra)
Toilet 3 (Optional extra)

Additional
Electrical connections

Electrical connections for VTS controller, DC 12V

**Fuse 150A**

- **Extension cable**
  - 2m: 121516215
  - 5m: 121516216
  - 10m: 121516217
  - 20m: 121516218

- **Grey water tank (optional extra)**

- **Signal cable 2m 121516224**

- **Activator button**
  - Single: 100509400
  - Double: 100100200

- **Toilet 1 (Standard)**
- **Toilet 2 (Optional extra)**
- **Toilet 3 (Optional extra)**

**Additional**

- **Signal cable 2m 121516224**
- **Activator button**
  - Single: 100509400
  - Double: 100100200

- **Toilet 1 (Standard)**
- **Toilet 2 (Optional extra)**
- **Toilet 3 (Optional extra)**
Connecting water and electricity

12V mains water

12V non-mains water
Connecting water and electricity

230V mains water

230V non-mains water
Calculation of 12V battery requirement

Energy requirement for a 24 hour period is measured in Watt hours (Wh). Jets Vacuumator® 10NT has a 900W motor which runs for 5 seconds per flush.

**Energy consumption per flush:**
900W : 3600secs x 5secs = 1.25Wh

**Daily energy consumption per person:**
1.25Wh x 6 = 7.5Wh
(The average person goes to the toilet 6 times in 24 hours).

**Total daily energy consumption:**
7.5Wh x number of persons
The amount of electrical voltage in a battery is expressed in ampere hours (Ah), used in our calculation. We have to convert daily energy requirements from Watt hours (Wh) to ampere hours (Ah):
7.5Wh: 12V = 0.625Ah. This is the daily voltage requirement per person.

By multiplying daily voltage requirements by the number of persons and days, we can arrive at the voltage requirement for a given period.

Weekend, 4 persons: 0.625Ah x 3 x 4 = 7.5Ah
Week, 4 persons: 0.625Ah x 7 x 4 = 17.5Ah
Formula for any period: 0.625Ah x _ x _ = ___Ah

To establish whether there is sufficient capacity in an existing battery bank, the output of all equipment connected to it is totalled.
Maximum 70% use of battery capacity is recommended. A 125Ah battery therefore has approx. 85Ah available for use.

**Example:**

<table>
<thead>
<tr>
<th>Antall</th>
<th>Product</th>
<th>Effect (W)</th>
<th>Time in use (h)</th>
<th>Energy requirement (Wh)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Reading lights</td>
<td>10W</td>
<td>7h</td>
<td>140Wh</td>
</tr>
<tr>
<td>1</td>
<td>Light armature (2 x 8W)</td>
<td>16W</td>
<td>1h</td>
<td>16Wh</td>
</tr>
<tr>
<td>4</td>
<td>Bedside lamps (spot)</td>
<td>10W</td>
<td>1h</td>
<td>40Wh</td>
</tr>
<tr>
<td>1</td>
<td>Colour TV</td>
<td>40W</td>
<td>2h</td>
<td>80Wh</td>
</tr>
<tr>
<td>1</td>
<td>Water pump</td>
<td>40W</td>
<td>30min</td>
<td>20Wh</td>
</tr>
<tr>
<td>1</td>
<td>Jets Vacuum toilet (4 pers)</td>
<td>900W</td>
<td>2 min (5 sec, 6 flushes, 4 pers)</td>
<td>30Wh</td>
</tr>
</tbody>
</table>

Daily energy requirement: 326Wh

**Battery requirement:**

**Daily use:**
326Wh : 12V = 27Ah

**Weekend:**
27Ah x 3days = 81Ah
81Ah : 85Ah = 0.95 ≈ 1 battery á 125Ah

**Calculation for solar cell panel:**

A solar cell panel has to charge the batteries up for the next operation. It can inform you how much electricity you have used when you leave a holiday home. The question is how long it will be until your next visit and at what time of year. Jets Standard AS recommends you consult the manufacturers of such products to find the best solution.

**One week:**
27Ah x 7days = 189Ah
189Ah : 85Ah = 2.22 ≈ 3 battery á 125Ah
Installation of collection tank

Jets in a closed system is a solution for the local collection of sewage with periodic discharging to an external sewage mains network. The drain in such instances goes to a well-ventilated tank positioned either behind the toilet, or underground. The entire system of pipes and tank is closed; nothing can come in to or get out of the system. The size of the tank can vary, but the standard volume is 900 litres.

The size of the tank depends on the frequency of emptying and how often the toilet is used. An average person goes to the toilet 6 times in a 24 hour period. With consumption per flush of 0.5 litres and 3 persons in the house, a standard tank will hold around 50 days consumption. A tank of 3,000 litres will only need emptying after 150 days of use.

<table>
<thead>
<tr>
<th>Tank size</th>
<th>Toilet uses</th>
<th>Length</th>
<th>Diameter</th>
<th>Total height</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>900 ltr</td>
<td>900</td>
<td>1240mm</td>
<td>1100mm</td>
<td>1195mm</td>
<td>53kg</td>
</tr>
<tr>
<td>3000 ltr</td>
<td>3000</td>
<td>2150mm</td>
<td>1600mm</td>
<td>1665mm</td>
<td>120kg</td>
</tr>
<tr>
<td>6000 ltr</td>
<td>6000</td>
<td>3580mm</td>
<td>1600mm</td>
<td>1665mm</td>
<td>240kg</td>
</tr>
</tbody>
</table>

The drain from the Vacuumator goes to a vented sealed tank emptied when required by a slurry tanker. The tank can be installed at the back of the toilet or underground. Install the air vent as shown on the diagram. The extension pipe for the vent can be cut to length depending on how far above the tank it is to rise. The pipe can also be extended. The drain pipe from the Vacuumator must be connected to the collecting tank as shown on the diagram. If a flexible drain pipe is used, it must be positioned on the tank spigot and secured with a hose clip. Drain pipes must be secured using a 32mm clamp ring connector.

If an outdoor or underground tank is used, the drain pipe to it cannot be protected from frost, we recommend installation of a heating cable on the pipe. Jets supplies tanks in three different sizes: 900 litre, 3,000 litre, 6,000 litre.

The distance between the Vacuumator (10NT) and the tank can be up to 30 metres. Max. vertical lift: 2 metres. For a Vacuumator 15MB, the tank distance can be increased to max. 100 metres and vertical lift to max. 5 metres. For longer distances or higher vertical lifts, please contact your supplier.
Level measurement in tank

Optional extra
A level indicator in the collecting tank can be used to determine when the tank is full. It is a good alternative to the use of a dip stick. As the tank fills up, the float rises and sends an electronic signal to the controller.

Drill a 16 mm hole in the top of the air vent, as shown in the diagram. Screw the cable bushing firmly into place. Position the float in the tank and pass the wire through the cable bushing.

33cm + the length of the extension pipe. (900 ltr. tank)

Adjust the float position in the tank in accordance with the diagram. Screw the cable bushing tight so that the float arm will hang from the wire.

Every time the activator button is subsequently activated, an audible signal will sound, as a reminder that the tank needs emptying. After 50 flushes the system will be shut down and the toilet cannot be used before the tank is emptied.
Installation of composting tank

Jets Biotank for composting is the ideal environment-friendly solution. Because the sewage has already been shredded to a fine consistency, the composting process has already had a kick-start.

The Jets Standard composting tank is specially designed for efficient composting. It is fully insulated and can be heated using a heating cable (optional extra).

The composting tank can be positioned wherever suitable (See section “Installation of collecting tank” on distances).

If desired, it can be located in an outbuilding, under the floor, underground, by an outside wall etc.

Every time the toilet is used, the shredded sewage is automatically pumped through a particle filter into the composting tank. Waste water will filter down to the chamber in the base of the tank. This can be used as fertiliser, or discharged to the external mains sewers.

When the basket is full (or before, to reduce the weight to be lifted), it can be lifted out and put aside for further composting. Place a new particle filter in the composting tank, which is now ready for use once more.

Extra baskets for further composting can be ordered. Two composting tanks can be simply connected to increase capacity.

<table>
<thead>
<tr>
<th>Toilet flushes</th>
<th>Width (w)</th>
<th>Length (l)</th>
<th>Height (h)</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>1200-1500</td>
<td>556mm</td>
<td>730mm</td>
<td>815mm</td>
<td>28kg</td>
</tr>
</tbody>
</table>

Place the tank on a firm, level surface in such a way that waste water can be drained off.

Install the air vent as shown on the diagram. If the composting tank is to be sited indoors, the air vent should be extended through the roof to avoid odours.

NB! All tank connections are on both sides of the tank. Ensure the blind plugs are inserted in the connections not in use!
Installation of composting tank

1. Connect the drain pipe from the Vacuumarator using the enclosed nozzle as shown in the diagram. Alternatively, the end of the drain pipe can be inserted direct into the composting tank. The pipe should extend approx. 3cm into the tank.

2. Attach the air vent/overflow pipe. If the tank is located indoors, do not attach this pipe to avoid odours. Leave the plug in the tank.

3. Position the shaped-to-fit bag in the plastic container, and place it in the tank. Press the enclosed white pipe bend into place, as shown in the diagram. NB! It is important that this is attached as shown, with the spout pointing downwards at an angle. This ensures correct distribution of the sewage in the composting tank.

4. Connect waste water cock to the lowest drain point. Run the hose to a collecting tank that can be emptied when required.

Installing two composting tanks to the vacuum system will reduce the frequency of emptying significantly. Install and connect the tanks as shown in the diagram. Connect the drain pipe from the Vacuumarator. Close the cock to one composting tank and open the other. When the first tank is full, switch the cocks over and allow the second tank to fill. Once the second tank is full, the first can be emptied. Depending on use, the contents will be more or less composted.
Optional extra

**Alternative A: Frost protection for pipe and composting tank**

*If an outdoor or underground tank and the drain pipe to it cannot be protected from frost, we recommend installation of a heating cable on the pipe and in the composting tank.*

A rubber seal with a round hole is fitted into the enclosed cable bushing. Replace this with the enclosed seal with an oval hole.

Attach the cable bushing to the composting tank as shown in the diagram.

Remove the outer pipe, the inner pipe, heating cable/insulating aluminium foil and centring slot on the last two metres of the heating cable. Only the heating cable should project into the tank. Pass the cable through the bushing and secure to the cable rail using the enclosed plastic strips, as shown in the diagram. Screw the lock screw tightly on the cable bushing to ensure a good seal.

**Alternative B: Frost protection of composting tank only**

To protect the tank from frost and increase internal condensation, a heating cable can be installed. The self-regulating heating cable is supplied with 5 or 10 m long extension. Secure the heating cable to the cable rail as shown in the diagram. Pass the cable through the cable bushing. Screw the lock screw tightly on the cable bushing to ensure a good seal.

Connect the cable to the mains via an on/off switch (to be installed by an authorised electrician).
The electronic controller ensures the discharge process in the Jets vacuum system takes place completely automatically.

If the default settings can be used, the system is ready for immediate use.

Default setting is based on:
a. 1 toilet
b. Vacuumarator installed with standard pipe pack (no extension).

Use and operation:

To activate the controller unit, press **ON**. All indicator lights will light up for 3 secs., jets will appear in the display and the alarm will sound. vod1 will appear for 2 seconds. After 5 secs., the display will automatically deactivate. The system is now ready for use.

To deactivate the controller unit, press **OFF**. This should be done when leaving the house and for maintenance/repair/installation.

To run the Vacuumarator manually, press **RUN NORMAL**. (This may be necessary if extended flushing of the toilet is required. Run the Vacuumarator for 15 seconds more than normal whilst activating the activator button.) This button can be activated for troubleshooting, to check the connection between the controller and the Vacuumarator.
**Electronic control**

**Settings menu:**
Press **SELECT** and **RUN** simultaneously to activate or deactivate the menu. New settings can be saved by going to the next menu or by exiting the menu.

**Display:**

<table>
<thead>
<tr>
<th>Light diode</th>
<th>Adjustments</th>
</tr>
</thead>
</table>
| P 1         | Adjustment of running time, Vacuumarator for flushing (1-40 secs.)
|             | Default setting: 1 sec.
|             | Values can be changed by pressing “RUN”. |

**Display:**

<table>
<thead>
<tr>
<th>Light diode</th>
</tr>
</thead>
<tbody>
<tr>
<td>P1 1</td>
</tr>
</tbody>
</table>

**Switch grey water tank function on/off.**
Default setting: 0 (Off).
For connection of grey water tank: Press function symbol. Values can be changed by pressing “RUN”. Display will show Off (Red stripe by 0) or On (Red stripe by 1)

**Display:**

<table>
<thead>
<tr>
<th>Light diode</th>
</tr>
</thead>
<tbody>
<tr>
<td>P2 2</td>
</tr>
</tbody>
</table>

**Switch grey water tank function on/off.**
Default setting: 0 (Off).
For connection of grey water tank no. 2: Press function symbol. Values can be changed by pressing “RUN”. Display will show Off (Red stripe by 0) or On (Red stripe by 1)

**Display:**

<table>
<thead>
<tr>
<th>Light diode</th>
</tr>
</thead>
<tbody>
<tr>
<td>P3 3</td>
</tr>
</tbody>
</table>

**Switch grey water tank function on/off.**
Default setting: 0 (Off).
For connection of grey water tank no. 3: Press function symbol. Values can be changed by pressing “RUN”. Display will show Off (Red stripe by 0) or On (Red stripe by 1)

**Display:**

<table>
<thead>
<tr>
<th>Light diode</th>
</tr>
</thead>
<tbody>
<tr>
<td>P4 4</td>
</tr>
</tbody>
</table>

**Switch grey water tank function on/off.**
Default setting: 0 (Off).
For connection of grey water tank no. 4: Press function symbol. Values can be changed by pressing “RUN”. Display will show Off (Red stripe by 0) or On (Red stripe by 1)

(If expansion unit is fitted, the menu will go to 10)

**Display:**

<table>
<thead>
<tr>
<th>Light diode</th>
</tr>
</thead>
<tbody>
<tr>
<td>P 15</td>
</tr>
</tbody>
</table>

**Adjust disch. time for grey water tank (2 - 40 secs.).**
Default setting: 15 secs.
Time can be adjusted in accordance with the size of the tank. If several different sizes of grey water tanks are connected, the discharge time should be set for the biggest. Values can be changed by pressing “RUN”.

**Display:**

<table>
<thead>
<tr>
<th>Light diode</th>
</tr>
</thead>
<tbody>
<tr>
<td>P 50</td>
</tr>
</tbody>
</table>

**Adjust number of flushes before system shuts down – high level in tank (10 – 60).**
Default setting: 50
If a level indicator is installed in the collection tank, the number of flushes after the first warning can be adjusted.
### History:

To display information on performance, press **SELECT**

<table>
<thead>
<tr>
<th>Display:</th>
<th>Light diodes:</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Display" /></td>
<td>The value in the display will show the number of normal flushes. The example on the left shows that the activator button has been activated 300 times for normal flushing.</td>
</tr>
</tbody>
</table>

Trykk

<table>
<thead>
<tr>
<th>Display:</th>
<th>Light diodes:</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image2" alt="Display" /></td>
<td>The value in the display will show the number of half flushes. The example on the left shows that the activator button has been activated 400 times for half flushing.</td>
</tr>
</tbody>
</table>

Trykk

<table>
<thead>
<tr>
<th>Display:</th>
<th>Light diodes:</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image3" alt="Display" /></td>
<td>The value in the display shows the number of discharges from the grey water tank. The example on the left shows that it has been discharged 78 times. NB! This menu will only display when the grey water tank has been selected in the settings menu.</td>
</tr>
</tbody>
</table>

Trykk

<table>
<thead>
<tr>
<th>Display:</th>
<th>Light diodes:</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image4" alt="Display" /></td>
<td>The value in the display shows the number of minutes the Vacuumator has run. The example on the left shows that the Vacuumator has run for 8 minutes.</td>
</tr>
</tbody>
</table>

Trykk

<table>
<thead>
<tr>
<th>Display:</th>
<th>Light diodes:</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image5" alt="Display" /></td>
<td>The value in the display shows the number of collection tank max. level warnings. NB! This value will only change if the level indicator in the tank is installed. The example on the left shows that there have been 2 warnings in the system.</td>
</tr>
</tbody>
</table>

Trykk

The history menu will automatically switch off after 1 min.
Maintenance

Maintenance/operation

The system does not require any special maintenance routines. The toilet can be used in the same way as a traditional toilet.

Do not put items in the toilet bowl that can block or damage the system, such as screws, coins, sanitary towels, nappies, heavy insoluble paper etc. No special cleaning agents are needed to clean the toilet.

Clean the filter in the water feed valve regularly. How often will depend on the quality of the water. Check the filter for damage to ensure efficient flushing.

To remove cloths, nappies etc that may have become stuck in the Vacuumarator: Disconnect the electricity supply from the Vacuumarator. Disconnect both pipes from the Vacuumarator and lift it out. Place the Vacuumarator in a bowl or take it outdoors when loosening the six screws that hold the Plexiglas in place. Ensure the electrical connections on the Vacuumarator do not get wet. Remove the object that is causing the blockage (it will probably be lodged in the suction chamber) and replace the Plexiglas lid, screwing it firmly into place. Remember to fill the Vacuumarator up with water before replacing it!

The electronics will ensure nothing is damaged if the Vacuumarator is blocked.

Frost

If there is a risk of frost, isopropanol can be used in the toilet. It is also a good idea to keep the room or rooms in which the toilet and Vacuumarator are located warm. When leaving the house before or during a cold period, take the following precautions: pour a little antifreeze in the toilet bowl and flush. Shut the water supply off and repeat the process 2-3 times. Finally, add a little isopropanol to the toilet bowl without flushing. Isopropanol can also be added to the water container in installations with no mains water supply. Please note that ordinary antifreeze can reduce the biological breakdown process in a composting tank.

Changing the filter bag

How often the filter bag may need changing depends on several aspects. After intense use over a short period, the paper mass in the sewage will retain a lot of moisture and the filter bag will quickly become full. It will take some time for the liquids to run off and the mass to settle. It is therefore a good idea to empty the basket before it becomes full to avoid it becoming too heavy for one person. The bag will dissolve after a few weeks. It is therefore important to ensure the bag is securely positioned within the basket to avoid it being torn and thus lose its filter function.
## Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Remedy</th>
</tr>
</thead>
</table>
| **Controller inactive** | • No electricity  
• Internal fuses defective  
• Disruption to power supply (power failure, voltage surge etc.)  
• Defective controller | • Check plug and socket  
• Change the fuse  
• Switch unit off, wait 10 mins., switch on again  
• Replace the controller |
| **Controller trips out when Vacuumarator starts (power from battery)** | • Not enough current in battery | • Charge battery |
| **No reaction after activation of activator button** | • Defective button  
• Break in cable between button and controller | • Replace button  
• Check cable and connection |
| **Vacuumarator will not start** | • No electricity  
• No current from battery  
• Break in cable between Vacuumarator and controller  
• Vacuumarator tripped out due to voltage surge (error code: OC1 or OL on Vacuumarator motor control)  
• Vacuumarator tripped out due to overheating (error code: OH1 on Vacuumarator motor control)  
• Rotor/knife stuck due to foreign object  
• Vacuumarator frozen solid | • Check cable, plug and socket  
• Check cable and fuse  
• Check cable and connection  
• Reset electronic motor control (press RESET)  
• Reset electronic motor control (press RESET)  
• Remove foreign object  
• Thaw out carefully |
| **Vacuumarator runs but produces no vacuum** | • Not enough fluid in Vacuumarator  
• Blocked outlet | • Top up with water  
• Check pipes between Vacuumarator and tank/drain |
| **Toilet bowl fails to empty, but fills with water** | • Drain blocked by foreign objects  
• Drain pipe frozen  
• No vacuum  
• Defective air/vacuum solenoid  
• Defective air/vacuum solenoid coil  
• Defective toilet return valve  
• Blocked air vent in tank  
• Membrane or membrane control needs resetting  
• Leaky lifting membrane | • Remove foreign objects  
• Thaw out  
• Check Vacuumarator  
• Replace solenoid (or contact supplier)  
• Replace coil (or contact supplier)  
• Replace return valve (or contact supplier)  
• Remove blockage  
• Contact supplier  
• Contact supplier |
| **Toilet bowl fails to empty, but fails to fill with water** | • No water pressure  
• Blocked water supply filter  
• Defective water solenoid  
• Defective water solenoid coil  
• Water pump not running  
• Water pump blocked by foreign objects | • Check water supply  
• Clean filter  
• Replace solenoid (or contact supplier)  
• Replace coil (or contact supplier)  
• Check cable and connection  
• Remove foreign objects |
| **Flushing will not stop** | • Defective water solenoid  
• Foreign objects in solenoid  
• Leak through solenoid | • Replace solenoid  
• Remove foreign objects  
• Replace solenoid gasket |
| **Toilet bowl water empties** | • No water lock  
• Vacuum in drain pipe | • Check pipe installation conforms to pipe guide  
• Check pipe installation conforms to pipe guide |
| **Air bubbles in toilet bowl** | • Return valve not closing  
• Return seepage in pipes | • Clean or replace valve ball  
• Check pipe installation conforms to pipe guide |
Technical data

**JETS 50 FLOOR MODEL**
- **External dim.:** 382 x 535 x 465 (w x l x h)
- **Material:** Porcelain
- **Total weight:** 22.3 kg

**JETS 59 WALL MODEL**
- **External dim.:** 365 x 535 x 425 (w x l x h)
- **Material:** Porelen
- **Total weight:** 20.2 kg

**GREY WATER TANK**
- **External dim.:** 363 x 200 x 405 (l x w x h)
- **Material:** PEH
- **Total weight:** 3.6 kg
- **Capacity:** 12 litres

**JETS VACUUMARATOR® 10NT DC**
- **External dim.:** 163 x 361 x 294 (b x w x h)
- **Material:** bronze and stainless steel
- **Total weight:** 18 kg
- **Capacity:** 100 flushes per hour
- **Voltage:** 12V
- **Effect:** 0.9kW

**JETS VACUUMARATOR® 10NT AC**
- **External dim.:** 163 x 365 x 292 (b x w x h)
- **Material:** bronze and stainless steel
- **Total weight:** 18 kg
- **Capacity:** 100 flushes per hour
- **Voltage:** 230V
- **Effect:** 0.75kW

**JETS VACUUMARATOR® 15M DC**
- **External dim.:** 214 x 564 x 263 (b x w x h)
- **Material:** bronze and stainless steel
- **Total weight:** 34 kg
- **Capacity:** 150 flushes per hour
- **Voltage:** 12V
- **Effect:** 1.1kW

**JETS VACUUMARATOR® 15MB AC**
- **External dim.:** 214 x 564 x 263 (b x w x h)
- **Material:** bronze and stainless steel
- **Total weight:** 34 kg
- **Capacity:** 150 flushes per hour
- **Voltage:** 230V
- **Effect:** 1.5kW

**COLLECTION TANK**
- **External dim.:** 1100 x 1240 x 1195 mm ø1100mm
- **Capacity:** 900 litres (53 kg) - 1125 toilet uses:
- **Material:** PEH

**BIOTANK**
- **External dim.:** 556 x 730 x 815mm (w x l x h)
- **Material:** PEH
- **Weight:** 35 kg
- **Capacity:** 300 man days
The basic principle in a vacuum system is the use of pressure differentiation to transport sewage from toilets, urinals and grey water installations. In a modern vacuum system, the vacuum is generated in the pipes. When the toilet is flushed, approx. 60 litres of air is sucked into the pipes, along with approx. 0.5 litres of water. The water and the sewage form a plug, which is transported en masse, due to the difference between the air pressure in front of and behind it.

During transport through the pipe system, the plug is influenced by gravity and will flatten out after a certain time. Consequently, a low point has to be built into the pipe system to create new plugs and rebuild the pressure difference. NB! The examples here show pipes with an incline. Naturally, the same principles apply if they have a decline!

Pipe types
50mm pipes only are used on the vacuum side. We recommend PP pipes and components. If desired, PVC and PEH pipes can also be used. See chapter on installation/combinations.

Pipe bend
Ensure that only large radius pipes are used. Do not use 90° bends. Ensure that all pipes and connections have a smooth surface to avoid stoppages and blockages.
Horizontal pipes
Horizontal pipes must always be installed level or with a fall in the direction of transport, never at an upwards angle. There is always a risk of seepage backwards in horizontal pipes.

Transport pockets
To prevent backward seepage and ensure good sewage transport, transport pockets have to be formed. Transport pockets can be max. 3 metres apart.

Pipes must have a fall of:
1m between transport pockets: 6cm per m.
2m between transport pockets: 3cm per m.
3m between transport pockets: 2cm per m.

Branches
T-branches must not be used.

Branch pipes must be connected to the main pipe at an angle of 45° between transport pockets.

Branch pipes must be connected to the main pipe from the upper side. This is necessary to prevent backward seepage.
Cutting pipes:
Cut pipes at right angles using a fine toothed saw or special pipe cutting equipment. When cutting with saw or cutting equipment, we recommend using a mitre box or paper around the pipe. Pipe ends must be cleaned and smoothed-off using a knife, for instance. Chamfering is not necessary.

Installation:
Pipes and components are supplied with built-in seal rings, in accordance with NS-EN 681-1. If waste water contains oil residues or the pipes are laid in oil-contaminated soil, the standard rings should be replaced with oil-resistant seal rings.
PP cannot be glued because of its good resistance to chemicals and solvents.
PP can expand longitudinally by 0.1mm per metre pipe and °C. This thermal expansion is moderate due to the low thermal conductivity of the material.
Based on CEN recommendations for guidelines to expansion of indoor PP drain pipes, we recommend the following:
For cramp-mounted pipes up to 4m in length: 15mm expansion gap. The gap can be reduced to 10mm if the pipe length is 2 metres or less.
Cramp-mounted pipes are secured by cramp brackets at regular intervals to the building structure, whilst sliding cramps can be used to control the pipes under thermal movement as far as the expansion muff.
Cramp-mounting must always be used for pipes with muffs and for pipe components with a cramp point in the middle.
It is especially important that expansion muffs are cramped.
Sleeve joint with seal ring:

- Clean the muff and pipe ends
- Apply a thin layer of lubricant to the pipe/pipe component ends, the seal ring or both places.
- Twist pipe gently whilst sliding the end into the bottom of the muff.
- Pull the pipe end back a little to create the recommended expansion gap in the muff.