

# ZINC RICH PRIMER

40%

# ONE PACK, EASY TO USE **QUICK DRYING** OUTSTANDING CORROSION PROTECTION

## **PRINCIPAL USES**

A tough durable corrosion resistant primer for the protection of structural steelwork, damaged or corroded galvanised roofing and bolt heads, ideal as a touch-up primer.

#### **RESISTANCE**

Corrosion-free after 700 hours salt spray exposure (ASTM B-117). No mud cracking at 100 microns.

#### **INSTRUCTIONS**

Prior to application the surface must be clean, dry and sound and should be prepared in accordance with method 1 of surface preparation specification or mechanically de-rusted. Where this is not possible and on galvanised surfaces, wire brushing and degreasing is recommended.

The contents of the container should be stirred thoroughly before use. If necessary, 5% Pro-Struct 104 may be added for spray application.

Apply by brush or spray, ensuring a continuous coating of uniform film thickness. Overcoating should take place within a maximum of 12 hours.

## **TYPICAL PROPERTIES AT 25°C**

**Finish** Metallic matt

Colour Grey

Consistency Liquid **Volume Solids** 

**Theoretical Coverage** 4-6m<sup>2</sup>/litre

No. of Components 1

Pot Life N/A

**Apply Over** Prepared steelwork

Apply By Brush or spray **Curing Time** 30-40 Minutes

**Overcoat Time** 2-12 Hours

**Thinners** Pro-Struct 104

Shelf Life 12 Months **Max Service Temperature** 40°C dry

10°C to 35°C Application Temperature Range

Clean equipment immediately after use with Pro-Struct 105 Brush Cleaner and rinse off in clean water.

#### **CAUTION**

Pro-Struct 688 is flammable and the necessary safety precautions must be observed during its handling. Under no circumstances should Pro-Struct 105 Brush Cleaner be mixed with any Pro-Struct Epoxy Compound as this will inhibit the curing of the material. To avoid confusion, Pro-Struct 105 Brush Cleaner is coloured blue. Remove spots of Pro-Struct 688 on hands with Pro-Struct 105 Brush Cleaner and wash well with soap and water after using this material.

See also Instructions "Handling of Epoxy Products"

June 08 SA replaces June 06 SA

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