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| <b>TITLE</b>        | : | Report on the Large-scale Fire Resistance properties of the <b>VK62F Fire Door</b> as supplied by <b>Aluglass Bautech</b> when classified in accordance with <b>SANS 1253</b> using the <b>SANS 10177 – Part 2</b> test protocol |
| <b>REQUESTED BY</b> | : | <b>Aluglass Bautech (Pty) Ltd</b><br>PO Box 1121<br><b>EDENVALE</b><br>1610  |
| <b>CONTRACT No</b>  | : | FTC 17/027   |
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| <b>DATE</b>         | : | 19 May 2017  |

*Please note: this report only includes the 'Discussion of Results' and 'Conclusion'*

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## 4. DISCUSSION OF RESULTS

The proposed **Class B** fire door supplied by **Aluglass Bautech** only achieved a **Fire Resistance Rating (FRR)** of 60 minutes when tested in accordance with the **SANS 10177 – 2** test protocol.

Evaluation of the criteria is as follows:



- ❖ **Integrity:** Criteria satisfied for a period of approximately 1 hour, 14 minutes and 5 seconds when gaps started forming around the lockset area.
- ❖ **Stability:** Criteria satisfied for a period of approximately 1 hour, 15 minutes and 10 seconds when sustained ignition occurred on the unexposed side.
- ❖ **Insulation:** The maximum single temperature reached before the test was terminated was 80.2 °C and the maximum average temperature reached 71.1 °C. Insulation 60 minutes achieved.

The proposed door met the requirement for **Integrity**, **Stability** and **Insulation** for a **Class A** fire door.

## 5. CONCLUSION

The **VK62F Fire Door** as supplied by **Aluglass Bautech** satisfied all requirements for a 60 minute Fire Resistance (**FR60**) **Class A** Fire Door when tested in accordance with **SANS 10177 – 2** and **SANS 1253**.

The **VK62F Fire Door** is classified as follows:

|   |          |                |
|---|----------|----------------|
|  <b>SANS 10177 – 2</b> | <b>»</b> | <b>FR60</b>    |
|  <b>SANS 1253</b>      | <b>»</b> | <b>Class A</b> |

**Note:** The **VK62F Fire Door** is suitable for any installation requiring a **Fire Resistance Rating (FRR)** of 60 minutes as required by **SANS 10400 – T**. Should the door be envisaged for use in a fire separation or a fire division wall it will require testing on both sides, since the respective door is asymmetric.