

### TECHNICAL DATA SHEET

Version 1 – 2025 APRIL THIS ISSUE SUPERSEDES ALL PREVIOUS PUBLICATIONS

### PRODUCT DESCRIPTION

Dulux® Water-Based Universal Undercoat is an interior and exterior intermediate coating for use on correctly prepared and primed surfaces under decorative Topcoats.

# PRODUCT USES

 May be used on suitably primed substrates such as cement plaster, gypsum plaster, concrete, fibre cement, PVC, galvanised iron, mild steel, iron, composite boarding and wooden surfaces, and other materials used in the construction industry.

# **FEATURES AND BENEFITS**

- Used as an undercoat to improve intercoat adhesion between the primer and decorative topcoats for interior and exterior use.
- Easy brushing and good levelling properties to provide a smooth base with excellent sanding properties.
- Used as added film with good filling properties to be incorporated as part of the paint system to improve the paint system performance, finish and protection properties.
- Quick drying water-based undercoat.
- Excellent Opacity& Adhesion properties.
- Green by Design Low VOC & Low Odour
- 100% APEO Free

# PRODUCT INFORMATION

Appearance Matt
Colour White

Binder Type Acrylic Copolymer emulsion

Density at 23°C Approx. 1.52

Solids Content By weight: Approx. 60%

By volume: Approx. 40%

**Spreading Rate** Approx. 12m² per litre depending on surface porosity, profile

and application method.

Recommended DFT per coat Min. 25μm. Max.35μm Recommended WFT per coat Min. 65μm. Max. 90μm

Flash Point Non-flammable

**VOC levels** This product contains maximum 16 g/l.





# APPLICATION INFORMATION

Mixing Stir until homogeneous with a flat paddle.

Application Surface conditions Surface Temperature between 8 - 35°C. Relative Humidity

between 10 - 85 % OR 2°C above dew point minimum

Application methods Brush, roller and airless spray. For best results use a good

quality synthetic (nylon or polyester) brush, designed for use

with water-based paints.

Thinning is not usually necessary unless using as a primer

on bare wood, in which case add up to 1 part of clean water

to 10 parts of paint.

Drying Time 30 minutes at 23°C

Recoating Time 4 hours at 23°C (drying times will be extended during cold,

wet or humid conditions).

Cleaning of equipment After use, remove as much product as possible, and then

clean immediately with water.

Substrates Suitable for cement plaster, gypsum plaster, concrete, fibre

cement, PVC, galvanised iron, mild steel, iron, composite boarding and wooden surfaces provided that appropriate

preparation and priming is first carried out.

Precautions: Do not apply during cold (below 10°C) or wet weather.

Not suitable as a primer.

Surfaces must be clean, dry, free from all defective or poorly

adhering material, dirt, grease, wax etc.

Treat knots with an appropriate knotting solution.

Newly painted doors and windows should not be closed

(tightly) until the paint is fully dry.

Not suitable for direct application to powdery or friable

surfaces whether previously painted or not.

When applying water-based paints to surfaces previously decorated with a conventional solvent-based paint, very

thorough surface preparation will be necessary.

Not designed to withstand natural weathering. It should be

recoated in 2 to 3 days.

Coats Required 1 coat but may require a 2nd coat depending on the

application.

Top Coating Can be over coated with most Dulux decorative finishes.





### SURFACE PREPARATION

Plaster sand should comply with SABS 1090 requirements. Plaster mix must be applied at a minimum thickness of 10mm, curing to a hard and sound finish, free of soft and friable material. MPA strength must comply with SABS 0164-1 (10MPA=2, 6:1 and 5MPA=4:1).

To get the best results, ensure surfaces to be painted are sound, clean and dry (new surfaces particularly must be thoroughly dry - no more than 12% moisture content) and free from all defective or poorly adhering material such as dirt, grease and wax. Thoroughly rub down previously painted surfaces, using 'wet flatting' methods where possible, and then wipe off with a damp, lint free cloth. Special precautions should be taken during surface preparation of pre-1960s paint surfaces over wood and metal as they may contain harmful lead.

# **NEW SURFACES - INTERIOR**

# Cement Plaster (non-friable), Composite Boarding and Fibre Cement

- Fresh cement plaster should be allowed one week drying for every 5mm thickness; and longer in cold or damp weather conditions.
- Spot-prime metal strips and nail heads with **Dulux Rustshield** or **Dulux Steel Primer**.
- Prime with one coat of Dulux Plaster Primer or Dulux Plaster Primer Water-Based or Dulux Trade Alkali Resistant Primer.
- For very absorbent surfaces more than one coat of selected primer could be required to achieve correct binding and sealing properties.

# **Gypsum Plaster - Interior**

- Newly applied Gypsum Plaster can present variable surface finishes based on the
  application method, the quality and type of gypsum plaster used. This can present
  variability in the finish of the applied gypsum in terms of surface hardness, texture and
  porosity. This may require added attention during priming.
- Ensure the gypsum plaster is <u>sound</u> and <u>non-friable</u>, applied and cured as per the manufacturer's specifications.
- After wiping down the gypsum plaster, no chalky powder should remain on the surface.
- If the gypsum is sound, apply a single coat **Dulux Plaster Primer** or **Dulux Trade Alkali Resistant Primer**.
- As gypsum plaster is a very porous surface, absorption of the applied plaster primer may occur. To test for this, wipe a black cloth over the dried applied **Dulux Plaster Primer** or **Dulux Trade Alkali Resistant Primer** to test its integrity. If a white residue is found on the back of the cloth, apply 1 to 2 further coats of the respective **Dulux Plaster Primer** or **Dulux Trade Alkali Resistant Primer** applied, to achieve the correct binding and sealing properties.





## SURFACE PREPARATION

### **NEW SURFACES**

#### Concrete

- Remove any uncured cement, grease, and mould-release agents by high-pressure water blast, or wash with a strong solution of **Dulux Pre-Paint Sugar Soap**.
- Rinse off thoroughly with clean water.
- Prime with one coat Dulux Plaster Primer, Dulux Plaster Primer Water-Based or Dulux Trade Alkali Resistant Primer.

# Galvanised Iron (new, non-roof sheeting surfaces) and Aluminium

- Remove all traces of temporary protective coating, dirt and grease from the surface with
   Dulux Galvanised Iron Cleaner. Ensure complete removal of Dulux Galvanised Iron
   Cleaner by rinsing with running water. A water-break free surface indicates thorough
   cleaning running water should not form droplets. If a water-break free surface was not
   achieved, repeat the cleaning process.
- Prime immediately after cleaning with two coats Dulux Rustshield or prime with one full coat of Dulux Galvanised Iron Primer or Dulux Trade Corrocote 1

# Galvanised Iron (unpainted, weathered non-roof sheeting surfaces)

- Remove all loose rust and white scale by means of wire brushing, sanding, chipping, or mechanical scouring - down to bright metal. To remove dirt, salts and zinc corrosion (white rust) clean thoroughly with **Dulux Galvanised Iron Cleaner** achieving a waterbreak free surface.
- Areas showing red rust must be removed back to bright galvanised iron.
- Prime immediately after preparation with two coats Dulux Rustshield or spot prime red
  rust prepared areas with Dulux Trade Corrocote 1 or Dulux Galvanised Iron Primer
  followed by one full coat of the same primer.

### Mild Steel and Iron

- Inspect shop-primer thoroughly for damage by installation. Abrade new surfaces lightly and remove rust, mill scale by sanding, scraping or with steel wire brushes back to sound mild steel and iron or sandblast to SA 2½.
- Ensure that the sanded areas are dry and free of grease and dust. A solvent wash (rags dipped in lacquer thinner) may be used. Change the rags frequently. Allow drying, OR clean with **Dulux Galvanised Iron Cleaner** according to technical data sheet.
- Prime immediately after preparation with two coats **Dulux Rustshield** or one to two coats **Dulux Steel Primer**, depending on the severity of the conditions. Two coats recommended for coastal conditions.





#### SURFACE PREPARATION

# **NEW SURFACES**

### **Wooden Surfaces**

- Timber treated with borer- or fire retardant may cause slow drying (consult supplier).
- Treat knots in timber with Knotting Agent.
- Spot prime nail heads with Dulux Rustshield or Dulux Steel Primer.
- Prime with one coat **Dulux Wood Primer.**
- Special attention must be given to painting the end grain to avoid moisture penetration apply a second coat after 10 20 minutes.

### PREVIOUSLY PAINTED SURFACES

- Loose, flaking paint must be completely removed. Hard glossy surface, i.e. enamel surfaces should be sanded to a matt finish to provide a key and improve inter-coat adhesion.
- Remove oil, grease dirt or any other contaminants with **Dulux Pre-Paint Sugar Soap** Powder/water solution and allow drying.
- Spot-prime exposed substrate areas with the appropriate primer.
- Build up spot-primed areas with **Dulux Universal Undercoat Water Based** to the same level as the rest of the paintwork.
- Sand smooth after overnight drying.

# **FILLING**

Fill all imperfections with the appropriate **Dulux Pre-Paint** filler and spot prime filled areas with appropriate Dulux Primer once the crack filler has dried properly. Failure to do this will result in uneven sheen levels between the repaired and normal areas.

## HEALTH AND SAFETY INFORMATION

Warning: Contains 1,2-benzisothiazol-3(2H)-one, methylisothiazolinone, CMIT/MIT (3:1). May cause an allergic skin reaction. Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

Dulux paints contain no added lead. Avoid contact with skin or eyes. Keep out of reach of children. If accidentally swallowed, seek medical advice and show this container to the doctor. Dry sanding, flame cutting, and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used. Do not empty into drains or watercourses. Ensure good ventilation during application and drying.

Safety and Technical datasheets available on request. Call a POISON CENTRE or doctor /physician if you feel unwell. Dispose of contents and container in accordance with all local, regional, national or international regulations.

To avoid the risk of spillage, always store and transport containers in a secure, upright position.





# ADDITIONAL INFORMATION

Packaging 1Lt, 5Lt & 20Lt

Storage Conditions Store and use under cool dry conditions away from direct

sunlight, extreme heat and extreme cold.

Disclaimers For best colour and sheen consistency, it is advisable to use

containers of the same batch number, or to mix different batches together in a large container, or to finish in a corner

before starting a new container.

# TDS STANDARD DISCLAIMER

The recommendations contained herein are given in good faith and meant to guide the specifier or user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Dulux control.

Important Note: Technology may change with time, necessitating changes to this Technical Data Sheet (TDS).

It is the responsibility of the user to ensure that the latest TDS is being used for reference. Dulux Technical Data Sheets are available on our website <a href="www.dulux.co.za">www.dulux.co.za</a> or please contact: Dulux On-Line on 0860 330 111. Email <a href="mailto:ZA.Helpline@akzonobel.com">ZA.Helpline@akzonobel.com</a>. ICI Dulux (Pty) Ltd is part of AkzoNobel. ICI Dulux (Pty) Ltd Reg No.1946/020769/07

