



Harvey Roofing Products

Certificate of Conformance - Galv



QD 127-1 d/06/17

Pre-Painted Galvanized Metal Roofing Tiles

Harvey Roofing Tiles are lightweight metal roofing tiles made from cold rolled, Zinc coated, mild steel, formed by metal pressing into the final tile shape. The metal pressing is then treated to form a Zinc Phosphate coating, to improve the adhesion of the paint coating.

The metal pressing receives a basecoat layer of Acrylic paint, followed by Silica granules and a top coat of Acrylic paint. The coated tile is dry-baked in an oven at ± 90 degrees Centigrade for 65 minutes.

Tiles can be coated on the underside.

Technical Information:

The tiles conform to the following specification.

Characteristic	Specification
Steel Thickness	0.45mm minimum
Zinc coating	Grade Z200 (200g / m ² , both sides combined)
Steel Grade	Lock forming Quality (Pressing grade.)
Paint	100% Pure Acrylic water based formulation.
Granules	98% Pure Silica, crushed, washed and graded.
Paint thickness	0.035mm minimum surface coverage.

CERTIFIED BY:

DATE: 05-07-2017

T Huma

Quality Assurance & Development Manager