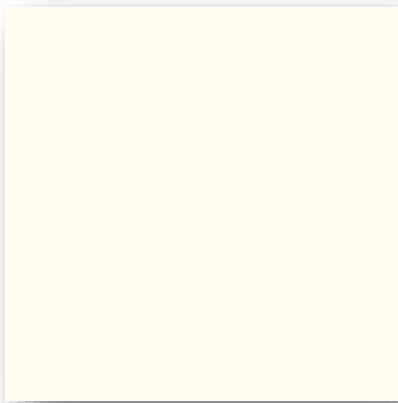


# Marmoran

The Architects' Choice

## MARMOCOTE M75

CONTRACTORS ACRYLIC PAINT



### PRODUCT INFORMATION

- Designed for interior use.
- Excellent obliterating properties.
- Good flow and leveling properties.
- Dries quickly enabling the application of 2 topcoats in one day.
- Is easy to apply, use a brush, roller or spray.
- Has good UV and weather resistance.
- **LOW VOC LEVEL [10g/L]**
- Non-hazardous, non-toxic, and both environmentally and user friendly.



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[www.marmoran.co.za](http://www.marmoran.co.za)

B-BBEE COMPLIANT

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# Marmoran

The Architects' Choice

## MARMOCOTE M75

PRODUCT DATA SHEET

PRODUCT CODE: AC007

### PRODUCT DESCRIPTION

Marmoran Marmocote M75 is a good quality contractor's paint and is suitable for application to a variety of building surfaces including new cement plaster, concrete, gypsum plaster and a wide variety of composition boards. Marmoran Marmocote M75 has a matt finish that is moderately durable. A particular advantage of Marmoran Marmocote M75 is its excellent obliterating properties.

### COLOUR & PACKAGING

- Available in White.
- Packed in 5 and 20 L containers.

### GENERAL CONSIDERATION REGARDING APPLICATION

#### CLIMATIC CONDITIONS

Adequate protection should be provided against rain and sub-zero temperatures for a period of not less than 24 hours after application. The coating should never be applied during adverse weather conditions, or on wet surfaces. Even if the weather seems fit for painting, there may be condensation if the temperature of the substrate is at or below the dew point (temperature at which the atmospheric humidity condenses e.g. as dew) the product should only be applied when the temperature of the substrate is at least 2 deg C above dew point. In hot climates, the coating should be applied during the morning and late afternoon hours and if possible, away from direct sunlight. Variations in temperatures will affect drying times.

#### APPLICATION

- Please refer to our notes on **BEST PRACTICES FOR SURFACE PREPARATION**.
- **Inspect the substrate:** The plaster substrate must conform to a smooth and even finish. This can be achieved with a fine wood float or we recommend a steel float finish.
- The product must be applied in strict accordance to the Manufacturer's System and Specification.
- Adequate time should be allowed for it to cure [confirm a moisture reading of <15%: this may take from 7-21 days, depending on weather conditions] prior to the application of any specialised, semi-specialised coating or paint.
- **Prepare the substrate** appropriately to ensure that the surface is clean, dry, sound and free of defects.
- Ensure that the **scaffold** be positioned at a comfortable distance away from the surface so that application technique is not compromised. (400-600mm).
- **Sealing of expansion/control joints:** we recommend the use of sealant compatible with the specified Marmoran product, a suitable Marmoran Primer may then be applied directly over these joints.
- **Check** spread rates, tools and patterning.
- The product is **supplied ready for use. DO NOT THIN.** Clean with water.

# Marmoran

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## MARMOCOTE M75

### SPECIFICATION MARMORAN MARMOCOTE M75

#### NEW WORK

Prepare the substrate appropriately to ensure that the surface is clean, dry and sound and free of defects.

**Inspect the substrate:** The plaster substrate must conform to a smooth and even finish. This can be achieved with a fine wood float or we recommend a steel float finish. Adequate time should be allowed for it to cure [confirm a moisture reading of <15%, this may take from 7-21 days, depending on weather conditions] prior to the application.

**Apply** 2-3 coats of **Marmoran MARMOCOTE M75** to achieve complete obliteration.

Allow for drying time between coats. **WFT:** 67- 125µ per coat    **DFT:** 47- 35µ per coat

#### REDECORATION

Prepare the surface by removing all loose and flaking paint, dirt, grease and grime. Make good all cracks and defects and then repair and prime to match the existing surface. Proceed as for new work.

#### PRODUCT DATA

**Composition** Acrylic Copolymer Resin Additives, Pigments, Extenders.

**Solvent Type** Water

**Solids:**            **Volume:** 28% ± 2% / **Mass:** 49% ± 2%

**VOC LEVEL**    **10g/L [0.71%]. The GREEN SEAL STANDARD is 50g/L [3.8%] for flat coatings.**

**Drying Times**    **Surface Dry:** 1 hour, **Hard Dry:** 12 hours, **Over coating Time:** 12 hours

**@ 25 deg C,**    Higher temperatures will accelerate the drying times (± halved for every 10 °C increase)

**65% RH**        Lower temperatures will retard the drying times (± doubled for every 10 °C decrease)

**Theoretical**    6-8 m<sup>2</sup> L / coat

**Spread rate**    This figure is indicative, and subject to applicator skill and substrate type and condition.  
Actual spread rates must be determined by the Applicator.

**Shelf life &**    6 - 8 Months in unopened containers.

**Storage**        Store in a cool dry and well -ventilated place away from excessive heat or an open flame.  
Do not allow to freeze.

**Transport**     Non-hazardous in accordance with Transportation and Classification of Dangerous Goods Act:  
(1996)

**Handling &**    This product is water based and non-toxic. Keep out of reach of children. It does contain chemicals  
**Safety**        that may be irritants to mammalian tissue. Appropriate protective clothing must be worn. Protect  
eyes and skin from exposure. If the product is being sprayed, ensure adequate ventilation and  
ensure the use of proper ventilated masks. Wash spillages immediately with water. Do not induce  
vomiting if swallowed. Consult a physician if irritation of skin persists or if product is ingested. Gather  
up environmental spillages and dispose of in accordance with regulations of the local authorities.

**Disclaimer**    All information contained herein is given in good faith, based on our specialised knowledge and  
experience. We reserve the right to effect changes to product and specification alike in the  
interest of product development and improving technology.