

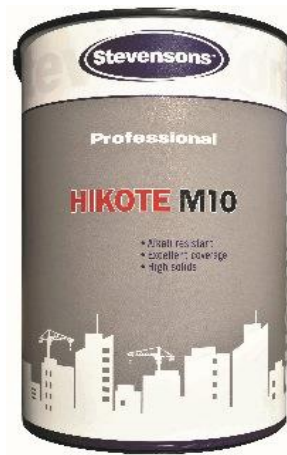


# HIKOTE M10

## PRODUCT DATA SHEET

DATE: JULY 2017

THIS SUPERSEDES ALL PREVIOUS PUBLICATIONS



### Product description

HIKOTE M10 is a durable ultra-high opacity acrylic PVA with superior hiding power for interior & exterior walls.

### Intended Uses

For direct application to new and old cement plaster walls, fibre-board, ceiling board, gypsum plaster, ceiling boards. Used as a durable undercoat for interior and exterior walls.

### Features & Benefits

- Quick drying
- Excellent re-coating properties
- Dries to a Matt finish
- Masks imperfections.
- Good durability.
- Low odour
- Non-Yellowing
- UV resistant
- Water-based (easy application and clean-up)

### Product Information

<b>Type</b>	Acrylic Copolymer
<b>Appearance</b>	Matt Finish
<b>Colours</b>	White
<b>Solids Approx.</b>	58% by mass; 43% by volume
<b>S G at 23°C</b>	Approx: 1,45
<b>Theoretical spreading rate</b>	8-10m <sup>2</sup> /ℓ per coat.
<b>Practical spreading rate</b>	The practical spreading rate will vary depending on the porosity and profile of the substrate, as well as the application technique and tools used.

### Cautions

Avoid painting during inclement weather or if temperature is below 10 °C.

To ensure that colours on a project are consistent check that batch numbers are the same

### Surface Preparation

Ensure that surfaces are dry, sound, and free from dust, dirt, grease and oil before painting.

#### NEW WORK

**Cement plaster, concrete, unglazed brickwork, fibre-cement, ceiling boards:** Remove any loose particles and laitance by most suitable means. N.B. Soft, under bound, friable and highly porous surfaces must be restored to a sound condition before painting.

**Gypsum plaster, gypsum board, hardboard** prime with STEVENSONS PLASTER PRIMER or STEVENSONS AQUA PLAST PLASTER PRIMER. If a gypsum plaster has been used as the joint skimming filler on gypsum board or dry wall partitioning, then these areas must be sealed with STEVENSONS PLASTER PRIMER or STEVENSONS AQUA PLAST PLASTER PRIMER.

**Wood:** Sand smooth with 150 grit paper working in the direction of the grain, dust off. Prime entire surface with STEVENSONS UNIVERSAL UNDERCOAT.

#### PREVIOUSLY PAINTED SURFACES

**Previously painted surfaces in sound condition:** Remove loose and flaking paint back to a sound substrate and a firm edge by scraping and sanding. Spot prime bare areas with appropriate primer.

Clean with FAST SUGAR SOAP to remove all contaminants. Rinse with clean water to remove all traces of SUGAR SOAP. Sand glossy enamel surfaces thoroughly to an even matt finish,

PROFESSIONAL

HIKOTE M10

INTERIOR & EXTERIOR



dust off and apply one coat of STEVENSONS UNIVERSAL UNDERCOAT.

**Previously painted surfaces in poor condition:** Completely remove paint by most appropriate means e.g. scraping, coarse sanding or stripping with FAST PAINT STRIPPER.

Wash thoroughly with FAST SUGAR SOAP. Rinse with fresh water. Proceed as for new work.

**Chalky surfaces:** Remove as much of the chalky surface as possible. Seal with STEVENSONS PAINTS BONDING LIQUID and allow drying for 16 hrs.

#### **FILLING**

Fill defects with FAST LIQUID CRACKFILLER OR FAST CRACKFILLER and prime with STEVENSONS PLASTER PRIMER or STEVENSONS AQUA PLAST PLASTER PRIMER. Fill fibre cement with FAST FILL and prime with STEVENSONS PLASTER PRIMER or STEVENSONS AQUA PLAST PLASTER PRIMER.

### **Application Details**

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<b>Mixing</b>	Stir thoroughly with a flat paddle.
<b>Method</b>	Brush, roller or spray.
<b>Thinning</b>	Not recommended - Ready for use
<b>Cleaning</b>	Water
<b>Drying time</b>	4 hours
<b>Recoating time</b>	6 hours
<b>Application</b>	Apply a minimum of two coats

### **Storage & Packaging**

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Store away from direct sun, heat and severe cold.

Packaging: 5ℓ and 20ℓ.

### **Safety Precautions**

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Keep out of reach of children.

Ensure good ventilation during application and drying.

In case of skin contact, wash with soap and water or a recognised skin cleanser.

Avoid contact with eyes – In case of contact, rinse eyes immediately with plenty of water and seek medical advice if symptoms persist.

Harmful if swallowed. Do not induce vomiting. Drink plenty of water. Seek medical attention.

Refer to Material Safety Data Sheet for complete information.

#### **DISCLAIMER:**

The recommendations contained herein are given in all good faith and are meant to guide the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

N.B. Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest Technical Data Sheet is being used.